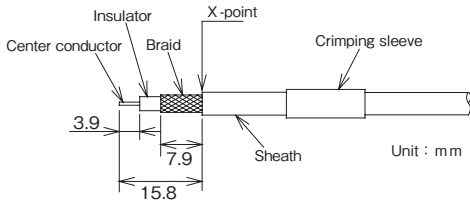


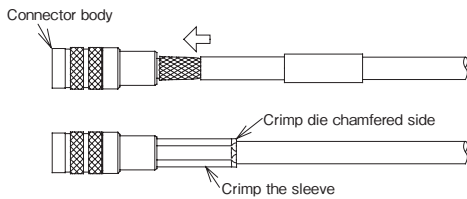
Crimping type DIN Connector Mounting Instructions

1 Please be advised about the required steps for DIN Connector (DINP-28CHK) to mount on TCX-2.8CHD.

2 Pass crimping sleeve at first to Coaxial Cable, then make a step-cut on coaxial cable as per the size in drawing below. Remove AL/PET tape perfectly to X-point without fail by opening the braid same at the time of BNC connector processing not to deform as possible. Then remove perfectly metal foil-ends, braid debris which cause short out etc.



3 Insert center conductor to DIN Connector after confirming straightness kept. At this time, insert, by confirming the feeling as the center conductor is inserted to center contact at connector body inside. If feels difficulty, it becomes easy to insert by slightly rotating connector body. At last, crimp the sleeve by pushing to connector body side. (Use die CDS-284G).



Special remarks on processing

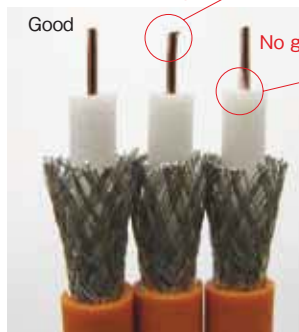


Open the braid carefully to sheath side, not to deform the braid by removing sheath abt. 20mm. Remove the AL/PET tape by making nicks all around of the tape on X-point of braid foot by cutter etc..



To remove completely the braid debris

Cut the braid by 7.9mm as per the left-side drawing. At this time, remove the braid debris etc. perfectly by blower and so on as per the picture.



No good

No good

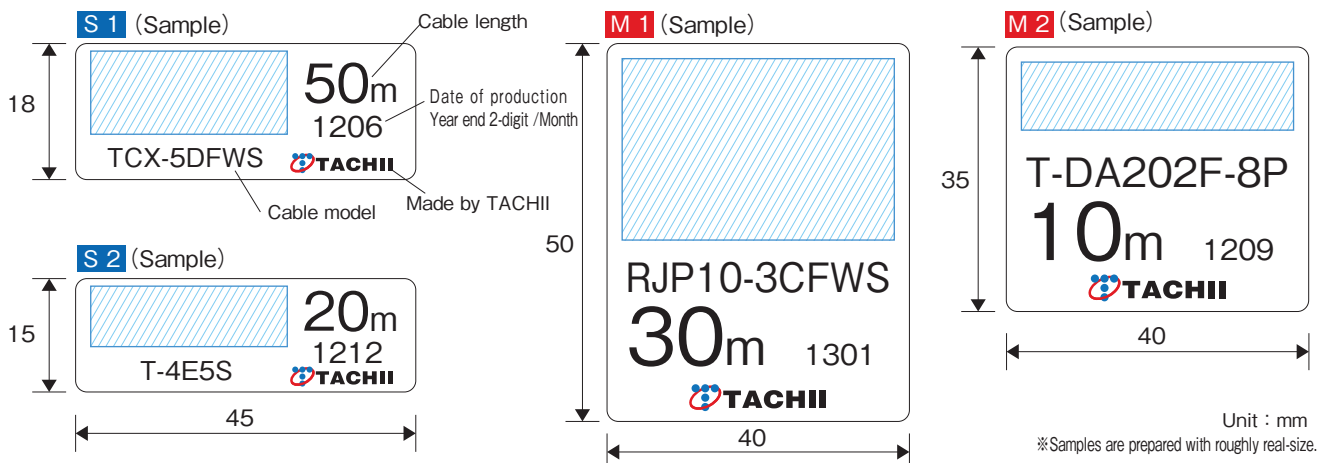
Do the correct processing again if conductor edge tilted, the cut edge surface not pretty which cause poor connection.

To make sure insulator part not remained on conductor

Make sure no insulator part remained on the foot of center conductor after making step-cut. If remained, it shall cause serious influence of bad contact and return loss.

Identification Seal for Mobile use Cable

Custom Seals can be arranged to identify clearly the broadcasting station name (Owner's name), Department name, Date of production, Cable length as far as mobile use cable (TCX-FWS, -FW series, RJP/SJP series, audio cable etc.) is placed as order including cable edge processings. In case of managing a lot of cables at the actual relay sites etc., the pasted seals can greatly help to easily classify and assort, which dictate and improve the working efficiency on installation / pullout as well as more accurate working.



In this space, customer's name or department name of broadcasting stations, etc. can be described, basically as per the above. In the space, favorite logo and color etc. can be freely printed, provided that color choice cannot be so strictly followed. Background and printing character color can be also changed. Contact with our business department on details.

Seal type	For single cable type		For multiple cable type	
	S 1	S 2	M 1	M 2
Seal size H×W (mm)	18 × 45	15 × 45	50 × 40	35 × 40
Compatible cable O.D. (mm)	6.5~14.5	4.8~6.4	15.0~23.0	11.2~14.9
Major cable example	TCX-4CFWS TCX-5DFWS TCX-5CFWS TCX-5DFW TCX-5CFW	TCX-3CFWS T-4E5S TCX-3C2VS T-4E6S TCX-3D2W T-DA202 T-2T2S T-DA203	S J P series R J P series Coaxial multiple cable Audio multiple cable	